

RRP/R³™ Roller Recovery & Repair™
DuPont Riston® HRL-24
Laminator Roller Recovery Service
Factory Authorized Roller Recovering Service

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| Roller Type | OEM Rubber Color | Standard Service Price Each 5 Working Day Recovering Service | Initial Price Each 24 Hour Core Exchange Service | Core Credit Each Core Exchange Service | Net Price Each Core Exchange Service |
|--|------------------|--|--|--|--|
| Part # 600471-501 HRL Standard Roller Assembly 3.8 mm/.150" Rubber Thickness | Gray | 1 = \$294.00 Each 2 = \$253.00 Each +3 = \$212.00 Each | 1 = \$492.00 Each 2 = \$426.00 Each +3 = \$376.50 Each | (\$148.00 Each) | 1 = \$344.00 Each 2 = \$278.00 Each +3 = \$228.50 Each |
| Part # 600471-502 HRL Standard Roller Assembly 1.65 mm/.065" Rubber Thickness | Gray | 1 = \$294.00 Each 2 = \$253.00 Each +3 = \$212.00 Each | 1 = \$492.00 Each 2 = \$426.00 Each +3 = \$376.50 Each | (\$148.00 Each) | 1 = \$344.00 Each 2 = \$278.00 Each +3 = \$228.50 Each |
| Part # 602275-503 HRL Standard Roller Assembly 1.65 mm/.065" Rubber Thickness | Blue | 1 = \$306.00 Each 2 = \$265.00 Each +3 = \$224.00 Each | 1 = \$638.00 Each 2 = \$572.00 Each +3 = \$522.00 Each | (\$282.00 Each) | 1 = \$356.00 Each 2 = \$290.00 Each +3 = \$240.50 Each |
| Part # 602275-503 HRL Standard Roller Assembly Brand New Roller 1.65 mm/.065" Rubber Thickness | Blue | \$488.00 Each | Not Available | Not Available | Not Available |

- **Standard Service:** Robinson Rubber Products will ship recovered rollers to you within five (5) working days after receipt of order and receipt of your used rollers.
- **24 Hour Service:** Robinson Rubber Products will ship replacement rollers to you within twenty-four (24) hours after receipt of your purchase order and/or account information. RRP will ship replacement rollers before we are in receipt of your used rollers. We will invoice or bill you for *Initial Price Each* listed in the above table. Upon receipt of your used rollers (that have passed the *Core Exchange Program Inspection**) Robinson Rubber Products will credit your account with the *Core Credit Each* referenced in the above table. The far right hand column in the table above indicates your *Net* or final price.
- **Core Exchange Service:** To be eligible for the *Core Exchange Program*, your roller cores must meet current DuPont Riston HRL-24 laminator roller dimensional and electrical specifications.* Generally, most cores prove acceptable working well in operation (with the exception of the worn rubber surface) and have been removed from the laminator without damage.
- **Customer Specific Cores Returned:** If you have made modifications to your DuPont Riston HRL-24 rollers and require your specific roll cores returned to you, RRP can custom coat your roller cores with new rubber material. Please mark clearly on the rubber surface "Return Customer Cores" to ensure special handling. Rollers and cores are recovered and returned to you with ten (10) to fifteen (15) working days after receipt of your used rollers. Please contact Robinson Rubber Products for pricing and delivery.
- **Custom Built Riston HRL-24 Laminator Rollers:** If you have special requirements, please contact Robinson Rubber Products with your specifications and we can assist you in the design and manufacture of your special roller... whether it is a special rubber coating thickness, alternative material or hardness, crowns or profile grinding, keyways, special flats, etc., Robinson Rubber Products has the experience and the qualifications to assist you in your roller design.

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 Riston® is a registered trademark of the DuPont Corporation.

- **Eligibility:** To be eligible for the *Core Exchange Program* all roller cores must meet the following DuPont specifications: Journals concentric to .003" maximum; Journal diameter .624" ± .0005"; Journal lengths of 3.560" ± .020" and 3.380" ± .020"; Journals free from damage, corrosion, etc.; Roller body length of 26.000" ± .060". 602275 series rollers must pass an electrical inspection for resistance, an inspection for electrical leakage or breakdown, and an inspection of the integrity of the conducting wires.

Note: Pricing is current at this time, but is subject to review before acceptance of an order. Robinson Rubber Products reserves the right to adjust pricing at anytime and without advanced notice.