



RRP/R³™ Roller Recovery & Repair™
DuPont Riston® HRL-24
Laminator Roller Recovery Service
Factory Authorized Roller Recovering Service

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Roll Type	OEM Rubber Color	Standard Service Cost Each	24 Hour Exchange Service		
			Initial Cost Each	Core Credit Each	Net Price Each
Part # 600471-501 HRL Standard Roller Assembly 3.8 mm/.150" Rubber Thickness	Gray	1 = \$310.00 Each 2 = \$267.00 Each +3 = \$224.00 Each	1 = \$520.00 Each 2 = \$450.00 Each +3 = \$397.50 Each	(\$156.00 Each)	1 = \$364.00 Each 2 = \$294.00 Each +3 = \$241.50 Each
Part # 600471-502 HRL Standard Roller Assembly 1.65 mm/.065" Rubber Thickness	Gray	1 = \$310.00 Each 2 = \$267.00 Each +3 = \$224.00 Each	1 = \$520.00 Each 2 = \$450.00 Each +3 = \$397.50 Each	(\$156.00 Each)	1 = \$364.00 Each 2 = \$294.00 Each +3 = \$241.50 Each
Part # 602275-503 HRL Standard Roller Assembly 1.65 mm/.065" Rubber Thickness	Blue	1 = \$323.00 Each 2 = \$280.00 Each +3 = \$237.00 Each	1 = \$674.00 Each 2 = \$604.00 Each +3 = \$552.00 Each	(\$298.00 Each)	1 = \$376.00 Each 2 = \$306.00 Each +3 = \$354.00 Each
Part # 602275-503 HRL Standard Roller Assembly Brand New Roller 1.65 mm/.065" Rubber Thickness	Blue	\$520.00 Each	Not Available	Not Available	Not Available

NOTES OF EXPLANATION FOR TABLE ABOVE

Standard Service. A shipment of recovered rollers to you within 5 working days from our receipt of your used rollers.

24 Hour Service. Replacement rollers shipped to you within 24 hours of our receipt of your purchase order or Visa™ account information. We ship replacement rollers before we receive your used rollers, billing you for the full Initial Cost shown above. When we have received your used rollers and they have passed the Core Exchange Program inspection†, we will credit your account the Core Credit shown above making your final cost just the Net Cost shown above for this level of service.

Core Exchange Program. To be eligible for the Core Exchange Program, your roller cores must meet current DuPont dimensional and electrical specifications†. Generally, most cores prove acceptable if they have been working well, (with the exception of the rubber covering) and have been removed from the laminator carefully.

OTHER SERVICES OFFERED

Customer Specific Cores Returned. If you have made modifications to your Riston™ HRL-24 and require your specific roll cores returned to you, we can custom coat your rolls for you. Please mark clearly on the rubber surface "Return Customer Cores" to ensure their special handling. Rollers are recovered and returned to you usually within 10 business days of our receipt of your used rollers. Your Robinson Rubber representative will discuss pricing and delivery for this service with you.

Full Custom Riston™ HRL-24 Rollers. Let your imagination and the particular requirements of your process be your guide. Special coating thickness, alternative materials or hardness's, crowns and profile grinding, keyways, special flats, and more are all available. Your Robinson Rubber representative will discuss pricing and delivery for this service with you.

† To be eligible for Core Exchange Program, all roll cores must meet the following DuPont Drawing Specifications: Journals concentric to .003" max. Journal Diameter .624" ± .0005; Journal Lengths of 3.56"±.020" & 3.38"±.020"; Journals free from damage, corrosion, etc.; Roller Body Length 26.000"±.060". 602275 Series Rollers must pass an Electrical Inspection for Resistance; for Electrical Leakage or breakdown; and integrity of the conducting wires.