

## ***Rubber Material Selection Guide FVMQ or Fluorosilicone Rubber***

- |                                |                              |
|--------------------------------|------------------------------|
| ▪ Abbreviation                 | FVMQ                         |
| ▪ ASTM D-2000 Classification   | FK                           |
| ▪ Chemical Definition          | Fluorovinyl Methyl Silioxane |
| ▪ RRP Compound Number Category | 17-0000 Series               |

### ◆ **Physical & Mechanical Properties**

- |                               |                 |
|-------------------------------|-----------------|
| ▪ Durometer or Hardness Range | 35 – 80 Shore A |
| ▪ Tensile Strength Range      | 200 – 1,500 PSI |
| ▪ Elongation (Range %)        | 100 % – 480 %   |
| ▪ Abrasion Resistance         | Poor            |
| ▪ Adhesion to Metal           | Good            |
| ▪ Adhesion to Rigid Materials | Fair to Good    |
| ▪ Compression Set             | Fair to Good    |
| ▪ Flex Cracking Resistance    | Poor to Good    |
| ▪ Impact Resistance           | Poor to Good    |
| ▪ Resilience / Rebound        | Poor to Fair    |
| ▪ Tear Resistance             | Poor to Good    |
| ▪ Vibration Dampening         | Good            |

### ◆ **Chemical Resistance**

- |                                 |                   |
|---------------------------------|-------------------|
| ▪ Acids, Dilute                 | Excellent         |
| ▪ Acids, Concentrated           | Good              |
| ▪ Acids, Organic (Dilute)       | Good              |
| ▪ Acids, Organic (Concentrated) | Fair              |
| ▪ Acids, Inorganic              | Fair              |
| ▪ Alcohol's                     | Fair to Excellent |

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### ◆ Chemical Resistance

▪ Aldehydes	Poor
▪ Alkalies, Dilute	Excellent
▪ Alkalies, Concentrated	Good
▪ Amines	Poor
▪ Animal & Vegetable Oils	Excellent
▪ Brake Fluids, Non-Petroleum Based	Poor
▪ Diester Oils	Good to Excellent
▪ Esters, Alkyl Phosphate	Poor to Fair
▪ Esters, Aryl Phosphate	Good to Excellent
▪ Ethers	Fair
▪ Fuel, Aliphatic Hydrocarbon	Excellent
▪ Fuel, Aromatic Hydrocarbon	Good to Excellent
▪ Fuel, Extended (Oxygenated)	Excellent
▪ Halogenated Solvents	Good to Excellent
▪ Hydrocarbon, Halogenated	Good to Very Good
▪ Ketones	Poor
▪ Lacquer Solvents	Poor
▪ LP Gases & Fuel Oils	Excellent
▪ Mineral Oils	Good to Excellent
▪ Oil Resistance	Good
▪ Petroleum Aromatic	Good
▪ Petroleum Non-Aromatic	Good
▪ Refrigerant Ammonia	Excellent
▪ Refrigerant Halofluorocarbons	R-11, R-12
▪ Refrigerant Halofluorocarbons w/ Oil	R-11, R-12
▪ Silicone Oil	Excellent
▪ Solvent Resistance	Excellent

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### ◆ Thermal Properties

- |                                       |                      |
|---------------------------------------|----------------------|
| ▪ Low Temperature Range               | - 85° F to - 70° F   |
| ▪ Minimum for Continuous Use (Static) | - 80° F              |
| ▪ Brittle Point                       | - 85° F              |
| ▪ High Temperature Range              | + 400° F to + 450° F |
| ▪ Maximum for Continuous Use (Static) | + 450° F             |

### ◆ Environmental Performance

- |                        |                   |
|------------------------|-------------------|
| ▪ Colorability         | Good to Excellent |
| ▪ Flame Resistance     | Excellent         |
| ▪ Gas Permeability     | Poor to Good      |
| ▪ Odor                 | Good              |
| ▪ Ozone Resistance     | Excellent         |
| ▪ Oxidation Resistance | Excellent         |
| ▪ Radiation Resistance | Fair to Excellent |
| ▪ Steam Resistance     | Fair              |
| ▪ Sunlight Resistance  | Excellent         |
| ▪ Taste Retention      | Good              |
| ▪ Weather Resistance   | Excellent         |
| ▪ Water Resistance     | Excellent         |

For assistance in identifying the appropriate polymer or material, or to develop and formulate a fluorosilicone rubber compound to meet your specific application and performance requirements, please contact Robinson Rubber Products at e-mail: [sales@robinsonrubber.com](mailto:sales@robinsonrubber.com) or phone: +1-763-535-6737.

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